

### **AMENDMENTS TO THE CLAIMS:**

1. (Currently Amended) Security document card comprising a support (40) and a coating (5) arranged at least on one side of the support, ~~characterised in that~~ wherein the material of the support (40) contains high density polyethylene (HDPE) and linear low density polyethylene (LLDPE) and the material of the coating (5) contains polycarbonate.

2. (Currently Amended) Security document card according to claim 1, ~~characterised in that~~ wherein the material of the support also contains a filler.

3. (Currently Amended) Security document card according to claim 2, ~~characterised in that~~ wherein the filler contains  $\text{TiO}_2$  and/or  $\text{CaCO}_3$ .

4. (Currently Amended) Security document card according to claim 2, ~~characterised in that~~ wherein the filler content in the material of the support is at least 5% by weight.

5. (Currently Amended) Security document card according to claim 2, ~~characterised in that~~ wherein the filler content in the material of the support is at least 20% by weight.

6. (Currently Amended) Security document card according to claim 1, ~~characterised in that~~ wherein the layer thickness of the support is at least 100 µm.

7. (Currently Amended) Security document card according to claim 1, ~~characterised in that~~ wherein the layer thickness of the coating is less than the layer thickness of the support.

8. (Canceled)

9. (Canceled)

10. (Currently Amended) Security document card according to claim 1, ~~characterised in that~~ wherein the coating comprises information engraved or written on by means of a laser.

11. (Currently Amended) Security document card according to claim 1, ~~characterised in that~~ wherein the coating comprises printed information.

12. (Currently Amended) Method for producing a security document card comprising a support (10) and a coating (5) arranged at least on one side of the support, ~~characterised in that~~ wherein the coating containing polycarbonate is fastened to the support by means of hot-melt adhesive, the material of the support containing high density polyethylene (HDPE) and linear low density polyethylene (LLDPE).

13. (Currently Amended) Method according to claim 12, ~~characterised in that~~ wherein the temperature at which the hot-melt adhesive is activated is above 100°C and below 200°C.

14. (Currently Amended) Method according to either claim 12 or claim 13, ~~characterised in that~~ wherein information is engraved or written on a coating by means of lasers before and/or after fastening to the support.

15. (Currently Amended) Method according to either claim 12 or 13, ~~characterised in that~~ wherein the coating is imprinted before and/or after fastening to the support.

16. (Currently Amended) Method according to claim 14, ~~characterised in that~~ wherein the coating is imprinted before and/or after fastening to the support.

17. (Currently Amended) Security document card according to claim 3, ~~characterised in that~~ wherein the filler content in the material of the support is at least 5% by weight.

18. (Currently Amended) Security document card according to claim 3, ~~characterised in that~~ wherein the filler content in the material of the support is at least 20% by weight.

19. (New) Security document card according to any one of claims 1 to 7, 17, or 18, wherein the layer thickness of the support is at least 120  $\mu\text{m}$  and the layer thickness of the coating is at least 100  $\mu\text{m}$ .

20. (New) Security document card according to any one of claims 1 to 7, 17 or 18, wherein the coating is fastened to the support by means of hot-melt adhesive.